



**HS – Metal**

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**Complete sale Automatic Powder  
coating line No. 2**

(subject to prior sale)



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## **Gema/Noppel, Auto Powdercoat line No. 2**

Stocknumber HS 42657.06 9484

Technical information

Extra info

Fully automatet powdercoat line

max workpiece length: 7000 mm  
max workpiece width: 800 mm  
max workpiece height: 3200 mm





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## The line consists of:

1 - Powder coat booth equipped with 3 robots (= 18 automatic Gema pistols) + 2 manual powder coating pistols (one on each side). Manual powder coating stations equipped with scissorlift.

The control cabinet allows each pistol to be regulated in terms of powder & voltage (0-100kV - negative tension). Voltage and excess current can be monitored on a display, the current can be lowered which is usefull in case a second coating is needed.

2 - A gasoil powered oven (indirect heating)

3 - Recuperation and filter system

4 - chain conveyor line (about 250 meter for the two powder coating lines, so first buyer has priority)

5 - Automatic fire suppression system



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Detailed Information on request  
Keyword: Powder No. 2

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